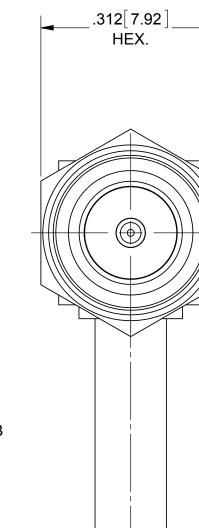
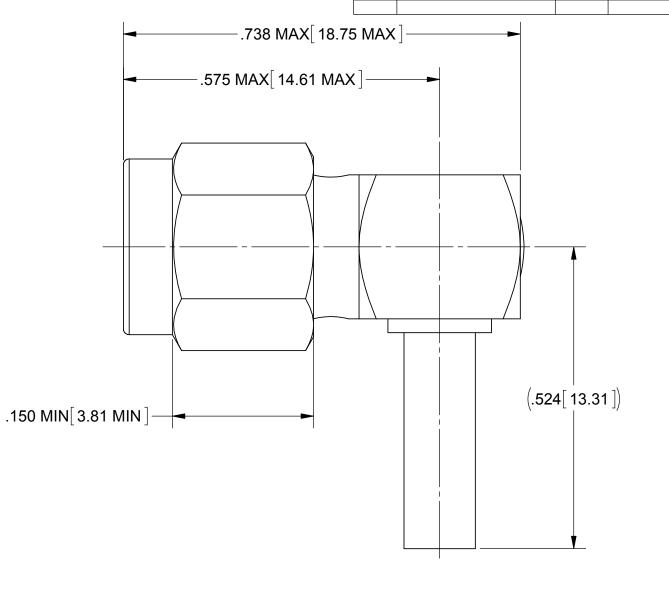
ROHS COMPLIANT

PRODUCT DATA DRAWING

REVISION HISTORY							
REV	DESCRIPTION	DATE	APPROVED				
-	DCN 40101	10/13	STW				





MATERIAL:

BODY &

COUPLING NUT: STAINLESS STEEL PER AMS-5640, ALLOY UNS S30300, TYPE 1

BERYLLIUM COPPER PER ASTM B196, **LOCK RING**

ALLOY No. UNS C17300, TD04

CONTACT & CRIMP RING:

BRASS PER ASTM B16, ALLOY UNS No. C36000

INSULATOR: PTFE PER ASTM D1710, TYPE I, GRADE 1, CLASS B

SILICONE RUBBER PER A-A-59588, CLASS 2B, GRADE 50/60 **GASKET:**

PRESS CAP: 304 STAINLESS STEEL

SHRINK TUBING

(NOT SHOWN): FLEXIBLE POLYOLEFIN

FINISH:

BODY,

PRESS CAP &

COUPLING NUT: PASSIVATED PER AMS-2700.

CONTACT:

GOLD PER ASTM B488, TYPE II, CODE C, CLASS 1.27, OVER NICKEL PER AMS-QQ-N-290, CLASS 1, .00005" MIN.

CRIMP RING: NICKEL PER QQ-N-290, .00005" MIN.

PERFORMANCE:

IMPEDANCE: 50 OHMS

FREQ. RANGE: DC TO 12.4 GHz

1.20 + .03F(F IN GHz), 0.5 TO 12.4 GHz VSWR:

OR APPROXIMATELY 80% OF THE CUT OFF FREQUENCY

OF THE CABLE, WHICHEVER IS LOWER

DIMENSIONS ARE IN INCHES TOLERANCES:
FRACTIONAL: ±1/64 ANGULAR: X° ±1°0' X°X' +15'
DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005
INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994

1) ALL DIMENSIONS ARE IN INCHES [MILLIMETERS]
2) ALL DIMENSIONS ARE AFTER PLATING,
3) BREAK CORNERS & EDGES 005 R. MAX.
4) CHAM. 1ST & LAST THREADS.
5) SURFACE ROUGHNESS 63-MIL-STD-10.
6) DIA: S ON COMMON CENTERS TO BE CONCENTRIC WITHIN .005 T.I.R.
7) REMOVE ALL BURRS

UNLESS OTHERWISE SPECIFIED

THIRD ANGLE PROJECTION	DRAWN:	FSG 10/03/13
	CHECKED:	STW 10/03/13
	APPROVED:	STW 10/03/13

SV Microwave, Inc.

2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409

SMA PLUG R/A CRIMP ATTACHMENT FOR RG-178 CABLE

	95077	DWG. NO.	M39012/5	6-3125
S	CALE: 4:1			SHEET 1 OF