CUSTOMER DRAWING



MATERIALS

Product Name	Ident. Code	Color Code	Product Dimensions			Cable Dimensions			
			L±1.75	øB	øC	øD	øE	øF	øG
		(CL)	[L±0.075]	min	min	max	max	min	min
S200-1-W2-GA-CL-TC	S2001R	9	16.50	1.90	2.67	1.90	2.67	0.90	0.50
			[0.650]	[0.075]	[0.105]	[0.075]	[0.105]	[0.035]	[0.020]
S200-2-W2-GA-CL-TC	S2002R	9	16.50	2.67	3.68	2.67	3.68	1.40	0.75
			[0.650]	[0.105]	[0.145]	[0.105]	[0.145]	[0.055]	[0.030
S200-3-W2-GA-CL-TC	S2003R	9	16.50	4.32	5.08	4.32	5.08	2.15	1.25
			[0.650]	[0.170]	[0.200]	[0.170]	[0.200]	[0.085]	[0.050]
S200-4-W2-GA-CL-TC	S2004R	9	19.10	5.97	6.48	5.97	6.48	3.30	1.80
			[0.750]	[0.235]	[0.255]	[0.235]	[0.255]	[0.130]	[0.070]
S200-5-W2-GA-CL-TC	S2005R	9	19.10	6.98	7.62	6.98	7.62	4.30	2.50
			[0.750]	[0.275]	[0.300]	[0.275]	[0.300]	[0.170]	[0.100]

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified fluoropolymer.

2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn96 per ANSI / J-STD-006.

FLUX: TYPE ROM1 per ANSI / J-STD-004.

THERMAL INDICATOR: Color changes from orange to colorless.

3. MELTABLE RINGS: Environment resistant modified thermoplastic fluoropolymer. Color: light blue.

4. PRE-INSTALLED LEAD: Stranded nickel-plated copper wire in accordance with SAE-AS22759/87. Color: see table.

APPLICATION

- 1. These parts are designed to provide an environment resistant shield termination on cables, rated for 150°C minimum, meeting the dimensional criteria listed, having silver or nickel-plated shields and insulations compatible with the insert material.
- 2. Install using Tyco Electronics approved convection or infrared heating tools in accordance with Tyco Electronics process standard RCPS-100-71. When installed with approved convection or infrared heating tools, assemblies will meet the performance requirements of SAE AS83519. Infrared tools are not recommended for use with black cable jackets.
- 3. Parts shall be marked with identification code per table.
- 4. Temperature range: -65° C to $+200^{\circ}$ C.
- 5. For best results, prepare the cable as shown:

Part Number Guide:

S200-X-W2-GA-CL-





Thermochromic
Lead color per MIL-STD-681
Lead AWG. Check for availability.
Lead type AS22759/87 (RCW5987)
Size 1 to 5



"G" is the minimum diameter on which the sleeve will seal.

			TITLE: SOLDERSLEEVE SHIELD TERMINATOR WITH LEADS, IMMERSION RESISTANT, 200 DEG C, ROHS COMPLIANT, THERMOCHROMIC					
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets] TOLERANCES: ANGLES: N/A Tyco Electronics res			Raychem Devices eserves the right to amend this	DOCUMENT NO.: S200-X-W2-GA-CL-TC				
0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN MICRON	drawing at any tim	e. Users should evaluate the oduct for their application.	REV: C	DATE: May 25, 2016			
DRAWN BY: UNGUYEN	CAGE CODE: 06090	ECO NUMBER: ECC	0-16-007432	SCALE: NTS	SIZE: A	SHEET: 1 of 1		

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