APF		BLE STAN	DARD									
RA ⁻	TING	OPERATING TEMPERATURE RANGE OPERATING HUMIDITY RANGE		-30°C TO + 85°C(N	IOTE 1)		RAGE PERAT	URE RANG	E	-10°C TO + 60°C (N	IOTE	2)
							TORAGE UMIDITY RANGE			40% TO + 70% (NO	E 2))
		VOLTAGE				UL	· CSA	VOLTAGE		30V AC		
		OUDDEN'T		AWG 22 TO 24 :	3A	\dashv^{RA}	IING		+	AWG 24 TO 28 :	1A	
		CURRENT		AWG 26 :	2A		Δ	CURREN	'			
				AWG 28 :	1A							
			_	SPEC	IFICA	<u> OITA</u>	<u>NS</u>					
		EM		TEST METHOD				F	REQU	IREMENTS	QT	AT
		UCTION	Dalou Al Lo	(AND DV MEACHDING INICIDIMENT			TACCORDING TO DRAWING				Х	T
				ALLY AND BY MEASURING INSTRUMENT. FIRMED VISUALLY.				ACCORDING TO DRAWING.				X
		C CHARA									X	X
		ESISTANCE		DC OR 1000 Hz).			30mΩ	MAX.			Τ.,	Π
				` ,			1000MΩ MIN.				X	<u> </u>
INSULATION RESISTANCE			500V DC.				10001	VILLE IVIIIN.			X	-
VOL.	TAGE PF	ROOF	650V AC	50V AC FOR 1 min.			NO FLASHOVER OR BREAKDOWN.				Х	_
ME	CHAN	ICAL CHA	ARACTE	ERISTICS							<u> </u>	1
	HANICA	L	30 TIMES	ES INSERTIONS AND EXTRACTIONS.				① CONTACT RESISTANCE: 30mΩ MAX.				
OPERATION							② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.			X	-	
VIBR	RATION			UENCY 10 TO 55 Hz, SINGLE AMPLITUDE						DISCONTINUITY OF 1μs.	 	
			0.75 mm	n, AT 2 h, FOR 3 DIRECTIONS.			② NO DAMAGE, CRACK OR LOOSENESS OF PARTS.			X	-	
SHO	CK		490 m/s ²	DURATION OF PULSE 11 ms AT 3 TIMES			1 NO ELECTRICAL DISCONTINUITY OF 1µs.			DISCONTINUITY OF 1us		
				IRECTIONS.			② NO DAMAGE, CRACK OR LOOSENESS			X	-	
<u></u>	# DO			A OTEDIOTION			OF	PARTS.				
				ACTERISTICS	- F TO 1	25.00	10.00	DNTAGT D	ECIC:	TANCE: 30mΩ MAX.	1	
	RAPID CHANGE OF TEMPER TEMPERATURE TIME			ERATURE -55 \rightarrow 5 TO 35 \rightarrow +85 \rightarrow 5 TO 35 °C 30 \rightarrow 5 TO 15 \rightarrow 30 \rightarrow 5 TO15 min			① CONTACT RESISTANCE: $30m\Omega$ MAX. ② INSULATION RESISTANCE: $1000M\Omega$ MIN.				X	_
' ' ' '			UNDER !	5 CYCLES.			③ NO DAMAGE, CRACK OR LOOSENESS					
DAM	P HEAT		EXPOSE	ED AT 40 ± 2 °C, 90 TO 95 %, 96 h.			OF PARTS. ① CONTACT RESISTANCE: 30mΩ MAX.					
(STEADY STATE)			LXI OOL	2 3, 33 13 33 70, 33 11.			_			SISTANCE: $500M\Omega$ MIN.	X	_
							③ NO DAMAGE, CRACK OR LOOSENESS OF PARTS.					
							Or	FARIS.				
\vdash	001111	- -	FCCDIDT	ON OF DEVICIONS		DECIS	NED	Т		OUEOVED		
M	COUNT 5						BIGNED MIURA		CHECKED HK. UMEHARA		ATE	
٣	<u> </u>		AIL.			AIN. IN	APPROVED		VED	KJ. KATAYOSE	07. 10. 05. 01.	
							CHECKED			KI. AKIYAMA	05. 01.	
							DESIGNED		NED	TH. ARA I	05. 01. 0	
				T			DRAWN		VN	TH. ARA I	05.01.05	
Note QT:Qualification Test AT:Ass			st AT:Ass	surance Test X:Applicable Test D			RAWING NO.			ELC4-305941-11		
			PECIFI	ICATION SHEET PART			NO.			DF3DZ-*P-2H(21)		
			OSE EI	LECTRIC CO., LTD.		CODE NO.			CL543		Δ	1/2

	SPECIFICATIO	NS		
ITEM	TEST METHOD	REQUIREMENTS	QT	АТ
RESISTANCE TO SOLDERING HEAT A	1) AUTOMATIC SOLDERING (REFLOW) (NOTE3) 《REFLOW AREA》 MAX 250°C 10sec MAX. MIN 230°C 60sec MAX. 《PREHEATING AREA》 150 TO 180 90 TO 120 s. PUT THROUGH IN REFROW FUMACE TWICE. FEAVE IN AMBIENT TEMPERATURE AND HUMIDITY FOR 1 HOUR. CONNECTOR TEMPERATURE TO BE AMBIENT FOR SECOND REFLOW. 2) MANUAL SOLDERING SOLDERING IRON TEMPERATURE :290±10°C, SOLDERING TIME :3s. NO STRENGTH ON CONTACT.	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	X	
SOLDERABILITY	SOLDERING TEMPERATURE :230 °C SOLDERING TIME :3s.	A NEW UNIFORM COATING OF SOLDER SHALL COVER MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	Х	_
DEMADVS				

REMARKS

NOTE 1:INCLUDING THE TEMPERATURE RISE BY CURRENT.

NOTE 2:APPLY TO THE CONDITION OF LONG TERM STORAGE FOR UNUSED PRODUCTS BEFORE PCB ON BOARD , AFTER PCB BOARD ,

OPERATING TEMPERATURE AND HUMIDITY RANGE IS APPLIED FOR

INTERM STORAGE DURING TRANSPORTATION.

NOTE3:THE TEMPERATURE PROFILE SHALL BE APPLIED WITHIN 168 HOURS AFTER OPENING MOISTURE-PROOF

PACKAGING.WHEN 168 HOURS PASSED AFTER OPENING, APPLAY THE BOTTOM REQUIREMENTS.

(REFLOW AREA)

MAX 240°C 10sec MAX.
MIN 230°C 60sec MAX.
《PREHEATING AREA》
150 TO 180°C 90 TO 120s

Unless otherwise specified , refer to JIS C 5402.

Note QT:Q	ualification Test AT:Assurance Test X:Applicable Test	DRAWIN	IG NO.	ELC4-305941-11		
HRS	SPECIFICATION SHEET	PART NO.	DF3DZ-*P-2H(21)			
1.0	HIROSE ELECTRIC CO., LTD.	CODE NO		CL543	4	2/2