

Product Revision		Component Dimensions				"GA"	Cable Dimensions				
Product		L	øA	øB	øC	Wire Gauge	øD	øE	øF	G±0.5	M±0.5
Name		max	min	min	min	(AWG)			min	(G±0.02)	(M±0.02)
B-020-20-N	D					20	2.40	2.30			
		32.0	6.30	4.60	2.80		(0.095)	(0.090)	0.30	19.0	6.0
		(1.260)	(0.250)	(0.180)	(0.110)		to	to	(0.012)	(0.750)	(0.235)
							6.30	4.60			
							(0.250)	(0.180)			
B-020-22-N	D					22					
B-020-24-N	D					24					
B-020-26-N	D					26					

## MATERIALS

- 1. & 6. INSULATION SLEEVE: Heat-shrinkable, radiation cross-linked modified polyvinylidene fluoride. Transparent blue.
- 2. & 5. SOLDER PREFORMS WITH FLUX:
  - SOLDER: TYPE Sn63 per ANSI J-STD-006.
  - FLUX: TYPE ROL1 per ANSI J-STD-004.
- 3., 4. & 7. MELTABLE RINGS: Thermally stabilized thermoplastic.
- 8. CONDUCTOR LEAD: MIL-W-22759/32-GA-9, AWG "GA" (see table). ETFE insulated, stranded tin plated copper. Color: white.
- 9. GROUND LEAD: MIL-W-22759/32-GA-6, AWG "GA" (see table). ETFE insulated, stranded tin plated copper. Color: blue.

## APPLICATION

- 1. The parts covered by this SCD are for use in terminating the primary conductor and the braided shield of a coaxial cable having tin or silver plated conductor and shield, rated for at least 125° C and meeting the dimensional requirements listed.
- 2. Parts will meet the requirements of Raychem Specification RT-1404 when installed per Raychem RPIP-500-03.
- Temperature range: -55°C to +150°C. For best results, prepare the cable as shown:



305 Co			Connectivity nstitution Drive , CA 94025, USA	<b>Raychem</b> Products	TITLE: COAXIAL SOLDERSLEEVE DEVICE WITH PRE-INSTALLED STRANDED WIRES				
UNLESS OTHERV INCHES DIMENS			IENSIONS ARE IN MII N BRACKETS.	DOCUMENT NO.: B-020-GA-N					
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: 1 ROUGHNE MICRON		TE Connectivity reserventiation that the suitability of the prapplication.	ne. Users should evaluat	e DATE: 15-Apr-	11	DOC ISSUE: 2		
DRAWN BY: M. FORONDA		replaces: B020xyn1		PROD. REV. SEE TABLE	DCR NUMBER: D000432	SCALE: None	SIZE: A	sheet: 1 of 1	

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