

ADHESIVE (3M 467MP) (SEE NOTE 2 & 3) -SEAL $.032 \pm .004$

NOTES:

SEALS WILL BE RED IN COLOR AND SUPPLIED IN STRIPS 36 IN. LONG,

SEALS WILL BE TOTALLY CUT THROUGH WITH I.D.'S INTACT.

NICKS ON EITHER EDGE ARE ACCEPTABLE IF DIMENSIONS REMAIN WITHIN PRINT TOLERANCE.

SURFACE SCRATCHES ARE ACCEPTABLE IF CROSS BETWEEN THE 1.D AND O.D. THEY DO NOT COMPLETELY

<u>ე</u> MATERIAL: 80±5 DUROMETER SILICONE RUBBER PER A-A-59588A-2A/2B-80 CLASS 2A & 2B

SCALE

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CSR 10/29/07	
ADHESIVE WAS ADCHEM 728, MATERIAL SPEC. WAS A-A-55759 ECN368644 CMJ 10/29/07	

ENG110B

DWG. NO.

58M1422

ALL REVISIONS TO THIS DRAWING MUST BE MADE ON THE CAD SYSTEM

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,	1	APP/DATE	DWH	DMO	DMO	DMO/DMO 9-26-07	CSR 10/29/07
GRAYHIII INC	REVISIONS	DESCRIPTION	ORIGINAL MJS ECN 129531 11-7-90	REMOVED NOTE 1; RE- NUMBERED NOTES 2-5; ADDED DATUMS TO .468 AND .359 DIM'S. ECN#171794 MJS 6-17-92	ECN#172900 KKK 02-18-93	.032±.004 WAS .032, ADDED NOTE 5 AND MATERIAL NOW SAYS SEE NOTE 5 ECN#368177 CFP 9-25-07	ADHESIVE WAS ADCHEM 728, MATERIAL SPEC. WAS A-A-55759 ECN368644 CMJ 10/29/07

GRAYHILL, INC. 561 HILLGROVE AVE. LA GRANGE, IL 60525 PHONE (708) 354-1040

SIZE NAME Q.C. INSTR. MATERIAL TALSH MFG. INSTR. LINEAR ±.005
ANGULAR ± 0° 0' DO NOT SCALE THIS PRINT AND DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED TOLERANCES 58M1 GASKET SEE NOTE 1422 DIAMETERS ±.015 CADAM DRAWING 58M1422_E_001 MJS 11-07-90 RK 11-07-90 -08--90--11--08--90-DRAWN CHECKED DATE 31VO - G3AONAGV **JUSSI** DATE